



**DTB**

Date: September 9, 2004  
 Order No.: P-B-83.00/73  
 Supersedes:  
 Group: 83

**SUBJECT: Model 171.456  
 Duo Pulsed Valve Leaking Coolant**

If you receive customer reports in the above model vehicle that the multifunction display is indicating low coolant, this may be due to a leak at the hose connections to the duo pulsed valve. Check that the hose connections on the duo pulsed valve are properly seated and correct if necessary. It is not necessary to replace any parts.



**Note:** The following allowable labor operations should be used when submitting a warranty claim for this repair.

**In Case of Warranty**

**Operation:** Engine cooling and heating system pressure test for leaks/deter.condition (includes tightening connections and adding coolant (20-1010)

<b>Damage Code</b>	<b>Operation Number</b>	<b>Time (hrs.)</b>	<b>Model Indicator (s)</b>
83210 38	20 1010	0.3 hrs.	00

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