





DTB Date: January 13, 2006

Order No.: P-B-77.30/30b

Supersedes: P-B-77.30/30a dated Nov. 14, 2005

Group: 77

Revision: Applicable Models and Warranty Information Updated

SUBJECT: Model 170.447/449/465/466

Model 171.454/456/473 Model 208.465/470/474

Model 209.456/465/475/476

Roof Seals Noisy When Driving on Rough Roads

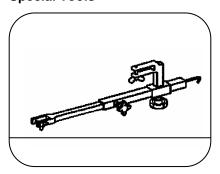
If you receive customer reports in the above model vehicles that the roof seals are noisy when driving on rough roads, either the coating on the seals is worn or the seals are dirty and/or dry. Before attempting any adjustments to the roof mechanism or replacing the seals, proceed as follows.

- 1. Move roof to an intermediate position to gain access to the roof seals.
- 2. Caution! To help avoid possible personal injury or vehicle damage, secure roof according to WIS document AR77.50-P-3000-01V (170/171). For the 208 and 209, the roof will remain in an intermediate position with the ignition key in position 2.
- 3. Clean all seals which come in contact with the painted metal areas of the roof and body and the upper edges of the side glass using a clean, soft cloth and the window cleaning agent listed below.
- 4. With another clean, soft cloth, apply the special sliding compound, antifriction oil listed below to the area of the roof seals which contact the painted metal areas of the roof and body and the upper edges of the side glass.
- 5. Remove support tool (W230 589 04 63 00) according to WIS document AR77.50-P-3000-01V (170/171).
- 6. Actuate roof through the full opening and closing cycle several times.
- 7. Close roof.

This bulletin has been created and maintained in accordance with MBUSA-SLP S423QH001, Document and Data Control, and MBUSA-SLP S424HH001, Control of Quality Records.

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Special Tools



W230 589 04 6 300

Note: This special tool should already be in every dealer's inventory. It was released and automatically delivered to all dealers in February 2002.

Parts Information

Qty.	Part Name	Part Number
1	Window cleaning agent	A005 989 19 71 ¹⁾
1	Special sliding compound, lubrication oil	A000 989 36 60 ²⁾

Sufficient for 20 cars, Submit as Local Purchase – CLN00107, Qty. 1, handling is included

Note: The following allowable labor operations should be used when submitting a warranty claim for this repair.

In Case of Warranty

Operation: Road test, perform (00-9151)

Noises at soft top seal, rectify (02-4727)

Eliminate noise – seals vario roof when driving, perform (02-3713)

Damage Code	Operation Number	Time (hrs.)	Model Indicator (s)
** See Below **	00 9151	0.3 hrs.	G1, G2, G3, G4, H3, H4,
			H6, S4, S5, S6, S8, X1,
			X2, X3
	02 4727	0.5 hrs.	H3, H4, H6, S4, S5, S6,
			S8
	02 3713	0.6 hrs.	X1, X2, X3
		0.7 hrs.	G1, G2, G3, G4

Applicable Damage Codes for 170 / 171:

72051 36

79216 38

79217 36

79220 36

Applicable Damage Code for 208 / 209:

77001 36

²⁾ Sufficient for 20 cars, Submit as Local Purchase – LUB00185, Qty. 1, handling is included