



DTB

Date: November 10, 2005
Order No.: P-B-68.20/43a
Supersedes: P-B-68.20/43 dated November 3, 2005
Group: 68

Revision: Step 3 Revised

SUBJECT: Model 171.454/456/473

Center Armrest/Storage Compartment Cover Cannot Be Opened

If you receive customer reports in the above model vehicles that the center armrest/storage compartment cover cannot be opened, do not replace any parts. Perform the following to resolve.

1. The side buttons (Figure 1, circle) are jammed and the hinge pin (Figure 2, circle) at the rear of the cover does not engage correctly.
2. Push down on the rear edge of the center armrest/storage compartment cover (Figure 3, arrows) so the hinge pin can engage correctly.



Figure 1 P-B-68.20/43



Figure 2 P-B-68.20/43



Figure 3 P-B-68.20/43

3. Cut a chamfer into both sockets for the hinge pins with a commercially available 45° countersink tool (Figures 4, 5 and 6). Dimension A is 2.5 mm.



Note: The customer should be informed that the rear hinge pin must be fully engaged when the center armrest/storage compartment cover is opened to either side. To ensure this, the center

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armrest/storage compartment cover must be closed with increased force and increased momentum.

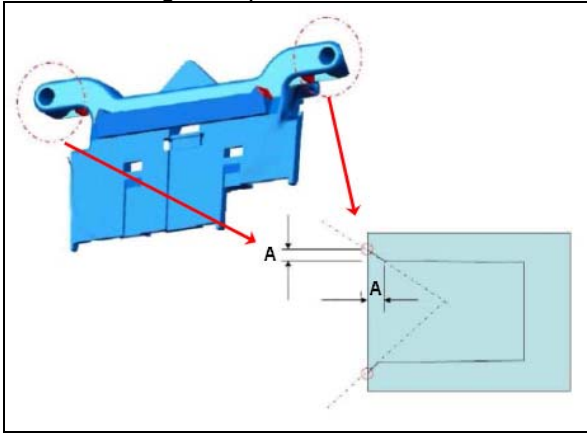


Figure 4 P-B-68.20/43



Figure 5 P-B-68.20/43



Figure 6 P-B-68.20/43

i **Note:** The following allowable labor operations should be used when submitting a warranty claim for this repair.

In Case of Warranty

Operation: Hinge pin – center console storage level, rework (02-5020)

Damage Code	Operation Number	Time (hrs.)	Model Indicator (s)
68307 42	02 5020	0.2 hrs.	X1, X2, X3