





DTB Date: December 30, 2004

Order No.: P-B-20.30/28

Supersedes:

Group: 20

SUBJECT: Model 171.456 with Engine 272.963

Model 171.473 with Engine 113.989

Model 203.061/064/065/081/084/264/284/281 with Engine 112.912/946/961/981/916/953

Model 203.076 with Engine 113.988

Model 203.040/740 with Engine 271.948

Model 203.747 with Engine 111.981

Model 209.365/465 with Engine 112.949/954/955

Model 209.375/376/475/476 with Engine 113.968/988

Model 211.026 with Engine 648.961

Model 211.065/082/265/282 with Engine 112.949/954/955

Model 211.070/076/083/283 with Engine 113.967/969/990

Model 219.375/376 with Engine 113.967/990

Model 230.474/475 with Engine 113.963/992

Model 230.476 with Engine 275.951

Coolant Filling Method Changed

I Note: For Information Only!

A new filling method has been introduced for draining, adding, and changing the coolant. The change will be made first in models 171 and thereafter in 203, 209, 211, and 230 successively. WIS document no. AR20.00-P-1142TY/TX describes the new filling method for Models 219.375/376 which is representative for all models as indicated above. On vehicles with integrated low-temperature circuits, no actuation of the circulation pump is necessary. Engine warm-up is not required unless otherwise stated in the above mentioned WIS document.

The following required special tools (already at each dealer) can be used to perform the above operation:

Vacuum Type Cooling System Filler – Tool No. 285 589 00 21 00 Test Cap – Tool No. 210 589 00 91 00

This bulletin has been created and maintained in accordance with MBUSA-SLP S423QH001, Document and Data Control, and MBUSA-SLP S424HH001, Control of Quality Records.

www.startekinfo.com