## DTB

Date:
Order No.: P-B-20.30/28
Supersedes:
Group: $\quad 20$

SUBJECT:<br>Model 171.456 with Engine 272.963<br>Model 171.473 with Engine 113.989<br>Model 203.061/064/065/081/084/264/284/281 with Engine 112.912/946/961/981/916/953<br>Model 203.076 with Engine 113.988<br>Model 203.040/740 with Engine 271.948<br>Model 203.747 with Engine 111.981<br>Model 209.365/465 with Engine 112.949/954/955<br>Model 209.375/376/475/476 with Engine 113.968/988<br>Model 211.026 with Engine 648.961<br>Model 211.065/082/265/282 with Engine 112.949/954/955<br>Model 211.070/076/083/283 with Engine 113.967/969/990<br>Model 219.375/376 with Engine 113.967/990<br>Model 230.474/475 with Engine 113.963/992<br>Model 230.476 with Engine 275.951<br>Coolant Filling Method Changed

Note: For Information Only!
A new filling method has been introduced for draining, adding, and changing the coolant. The change will be made first in models 171 and thereafter in 203, 209, 211, and 230 successively. WIS document no. AR20.00-P-1142TY/TX describes the new filling method for Models 219.375/376 which is representative for all models as indicated above. On vehicles with integrated low-temperature circuits, no actuation of the circulation pump is necessary. Engine warm-up is not required unless otherwise stated in the above mentioned WIS document.

The following required special tools (already at each dealer) can be used to perform the above operation:
Vacuum Type Cooling System Filler - Tool No. 285589002100
Test Cap - Tool No. 210589009100

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