



**DTB**

Date: March 9, 2005  
 Order No.: P-B-07.61/48  
 Supersedes:  
 Group: 07

**SUBJECT: Model 171.473  
 Rough Idle**

If you receive customer reports in the above model vehicle of rough idle (engine vibration through vehicle body) with shift lever in position "P", it may be caused by the idle speed being too low and/or engine mounts being too hard.

To correct proceed as follows:

1. Increase idle speed to 720RPM (engine at operating temperature).  
and / or
2. Replace engine mounts with part number listed below.

**Parts Information**

Qty.	Part Name	Part Number
2	Engine mounts	A211 240 27 17 **

***\*\*Parts are in a critical supply situation and will be limited, please see the PAC weekly status report on parts availability status and delivery expectations. This report is located on the PAC website.***



**Note:** The following allowable labor operations should be used when submitting a warranty claim for this repair.

This bulletin has been created and maintained in accordance with MBUSA-SLP S423QH001, Document and Data Control, and MBUSA-SLP S424HH001, Control of Quality Records.

**In Case of Warranty**

**Operation:** Short test, perform (54-1011)  
Ground cable – electrical system battery, D&C (54-7989)  
Front engine mounts – left and right side, replace (22-1260)

<b>Damage Code</b>	<b>Operation Number</b>	<b>Time (hrs.)</b>	<b>Model Indicator (s)</b>
<b>Repair Option A: Adjust Idle</b>			
24005 36	54 1011	0.3 hrs.	00
<b>Repair Option B: Replace Mounts</b>			
24005 36	54 7989	0.2 hrs.	X2
	22 1260	1.1 hrs.	X2
<b>Repair Option C: Perform Repair Options A and B</b>			
24005 36	54 1011	0.3 hrs.	00
	54 7989	0.2 hrs.	X2
	22 1260	1.1 hrs.	X2



**Note:** The dealer is required to list which repair option was performed in the “text field”.